

TUSK QUICK RELEASE FENDER FLARES PART #2135660001

Thanks for your purchase of the Quick Release Fender Flares for your Polaris RZR XP 1000. Please note the information and instructions below to get the most out of your fender flares.



Assembly: *Before you throw any packaging away, make sure you received of all of the necessary hardware.*

Hardware:	QTY:
Front Fender Flare	LH/RH
Rear Fender Flare	LH/RH
90° Bracket	2
Quick Release Bolt	14
Cotter Pin	14
M6 Washer	10
M6 Nyloc Nut	6
U-Clips	2

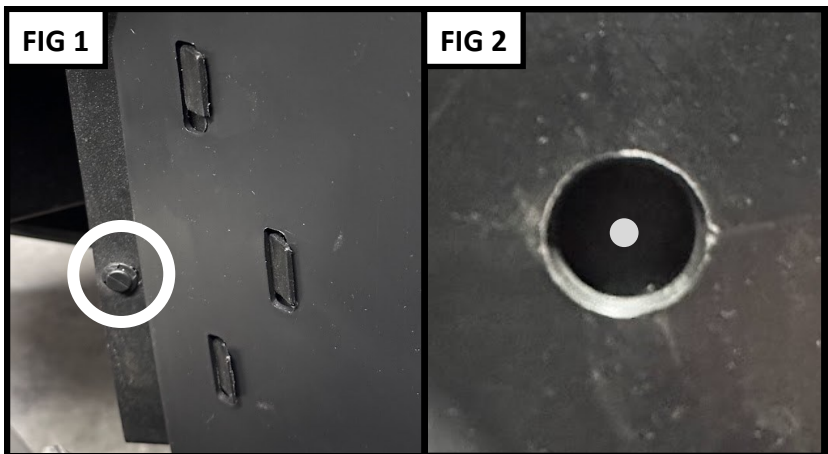
NOTE: The hardware kit to permanently mount the fender flares has been included in addition to the quick release hardware. Not all of the hardware in the box will be used.

Vehicle Fitment:	
Polaris RZR XP 1000	2015-2023
Polaris RZR XP 4 1000	2015-2023



Front Fender Flare Installation:

- Begin installation by inserting the **Front Fender Flare's** square slots into the integrated tabs on the lower section of the OEM fender **FIG 1**.
NOTE: Installing the fender flare for the first time will often be difficult. It is easiest to start at the top slot working the fender flare behind the middle and then bottom tabs.
- Position the fender flare in the desired location making sure that it lines up with the OEM fender. When you have it in the desired location, mark the center of the lowest hole in the fender flare onto the OEM fender **FIG 2**. It is recommended to mark, drill, and install the quick release hardware one at a time to achieve the best fit.
- With the quick release marked, remove the push rivet (**FIG 1**) and loosen the two T40 bolts (**Fig 3**) in the OEM fender to give yourself access to the backside of the OEM fender.
- Drill the mark with a 1/4" drill bit. While drilling, use caution to not drill too deep.
- With the hole drilled, the first **Quick Release Bolt** can be pushed through the OEM fender and secured using an **M6 Washer** and **M6 Nyloc Nut**. Use a **Cotter Pin** to stop the bolt from twisting and tighten the nut.



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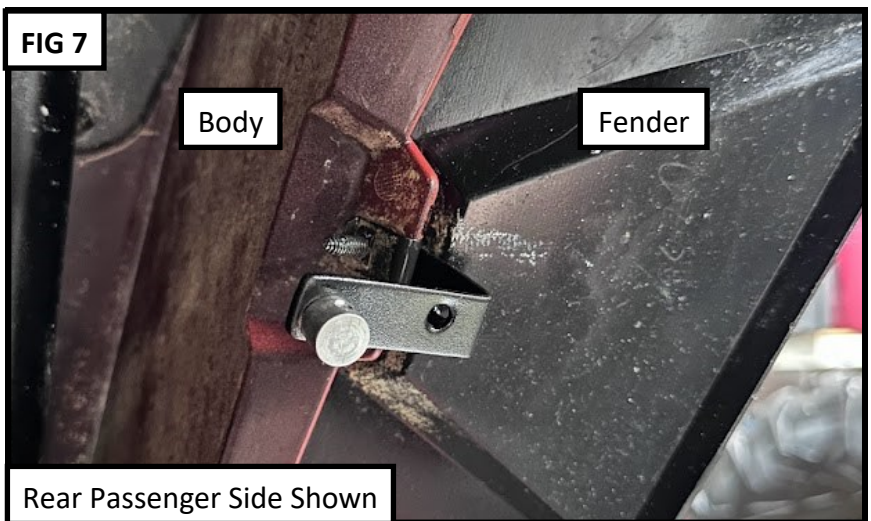
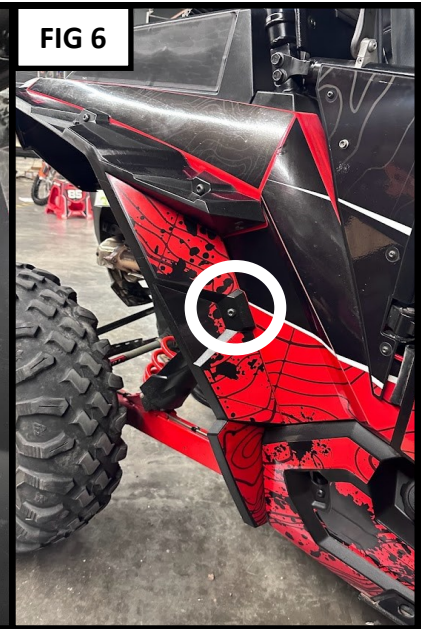
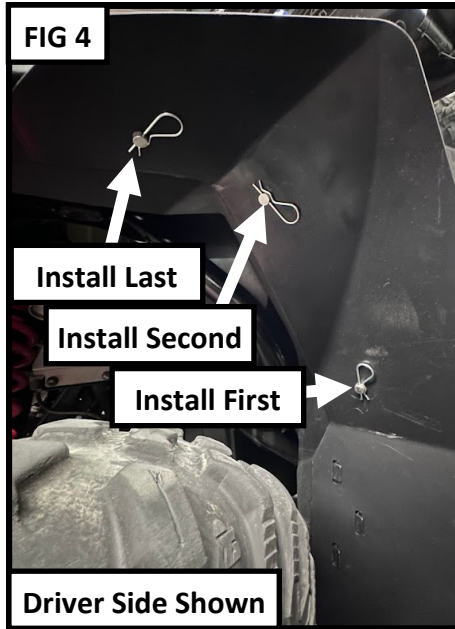
6. With the bottom quick release bolt installed, you can tighten the T40 fender bolts and reinsert the plastic push rivet.
7. Insert a cotter pin in the previously installed quick release bolt. Moving your way up the fender, mark, drill, and install the next **Quick Release Bolt** with an **M6 Washer** and **M6 Nyloc Nut** securing it from the backside. Pass the flare over the quick release bolt and insert **Cotter Pin**.
8. Moving your way up the fender mark, drill, and install the final **Quick Release Bolt** with a **M6 Washer** and **M6 Nyloc Nut** securing it from the backside. Pass the flare over the quick release bolt and insert **Cotter Pin**.
9. One of the front fender flares are now installed



FIG 4. Repeat steps 1-8 for the other side.

Rear Fender Flare Installation:

10. Remove the lower push rivet from the OEM fender. Install a **U-Clip** onto the body with the nut side facing towards the front of the machine. Use a cotter pin to thread a **Quick Release Bolt** through the fender and into the U-Clip. **FIG 5**
11. Remove the lower T40 bolt holding the OEM fender to the machine **FIG 6**. Insert the **90° Bracket** in-between the body and the fender where the T40 bolt was removed. The bend should face towards the center of the machine **FIG 7**. Reinstall the T40 bolt back into the body, passing through the end of the bracket so that it is sandwiched between the fender and body.
12. Pass a **Quick Release Bolt** through the further inside hole in the **90° Bracket** **FIG 7**. Use a cotter pin to hold the bolt from spinning and tighten a **M6 Nyloc Nut** on the backside.



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13. To fit the rear fender flares to models that have the newer wrap-around style taillights (**FIG 8**) the fender flare will need to be modified before installation. Trim the fender flare as shown in **FIG 9**.
14. Install the **Rear Fender Flare** with **Cotter Pins** by the two installed quick release bolts. You may need to rotate the 90° Bracket for the holes in the fender flare to line up with the hardware.
15. Position the fender flare in the desired location making sure that it lines up with the OEM fender. When you have it in the desired location, mark the center of the forwardmost hole in the fender flare onto the OEM fender. It is recommended to mark, drill, and install the quick release hardware one at a time to achieve the best fit.
16. Drill the mark with a 1/4" drill bit. Push a **Quick Release Bolt** through the OEM fender and secure it from the top using an **M6 Washer** and **M6 Nyloc Nut**. Use a **Cotter Pin** to stop the bolt from rotating while tightening the nut.
17. Repeat steps 15-16 for the rear quick release bolt.
18. One of the rear fender flares are now installed **FIG 10**. Repeat steps 10-17 for the other side.

Enjoy the use of your Tusk Quick Release Fender Flares!

